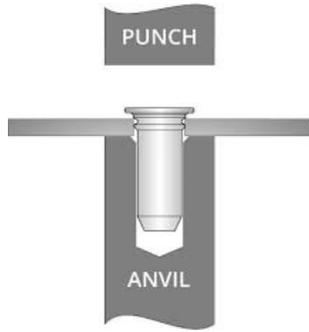
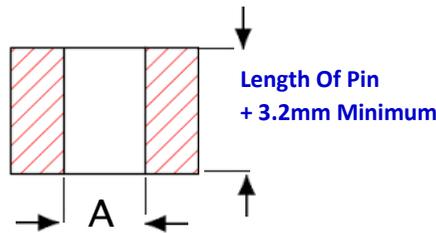
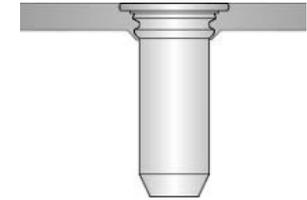
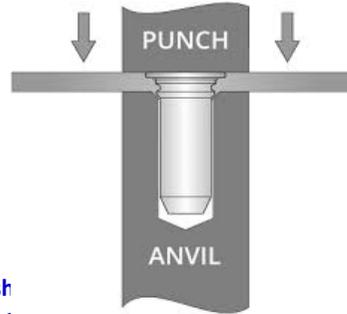


Self Clinch Flush Head Tapered Pins

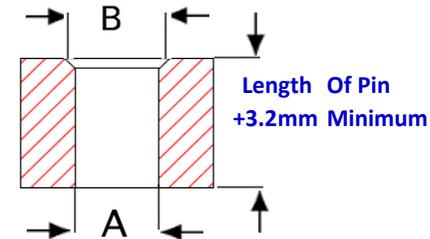
Punch Or Drill The Correct Hole Size. Place The Fastener In The Prepared Hole In The Panel And Locate The Fastener In The Anvil. Ensure That The Appropriate Anvil Type Is Used For The Panel Thickness Like In The Diagrams.



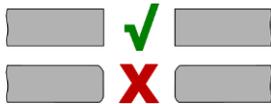
With The Panel Held Level Apply A Parallel Squeezing Force Until The Head Is Installed Flush To The Panel Surface Do Not Over Squeeze The Fastener In The Panel, This Could Result In Panel Deformation.



Hole Style Anvil For 1.71mm And Over Panel Thickness

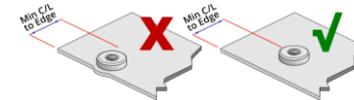


60 Degree Countersunk Style Anvil for 1.70mm Or Less



Do Not Remove Any Extra Material OR Chanfer The Hole This Could Result In Improper Installation Or Reduce Performance

Anvil Dimensions		
Pin Dia	A	B
3mm	+0.05 3.11	+0.05 3.88
4mm	4.11	4.88
5mm	5.12	5.89
6mm	6.12	6.89



Ensure Attention Is Paid To The Minimum Hole Centreline To Edge Dimension For Each Fastener Minimum Centreline To Edge Dimensions Shown For Each Fastener Apply To One Edge Only If This Distance Is Applied To Multiple Sides There Will Be Panel Distortion Unless Panel Are Supported During Installation